










Date: Monday, 27/08/2007 12:46:21 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-630 -REWORK
Job Number	: 34271		
Estimate Number	: 10804		
P.O. Number	: <i>NA</i>	Part Number	: D412630023
This Issue	: 27/08/2007 S.O. No. : <i>NA</i>	Drawing Number	: ECN 1019
Prsht Rev.	: NC	Project Number	: <i>NA</i>
First Issue	: <i>NA</i> Type : LARGE FAB ASSY	Drawing Revision	: <i>NA</i>
Previous Run	: 00015	Material	: <i>NA</i>
Written By	: <i>[Signature]</i>	Due Date	: 03/09/2007 Qty: 1 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	:		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
PULL FROM STK - TO SMALL/MED FAB :			
2 X D412-630-023 B27271			
2 X D412-630-023 B31816			
1 X D412-630-024 B32000			
2 X D412-630-033 B32715 <i>OK</i>			
2 X D412-630-034 B32716			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1			
REVERSE GAS STRUT PER UPDATED			
ENG. DRWG D412-630 <i>mf 07-09-28 already switched</i>			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			
Comment: INSPECT WORK TO CURRENT STEP <i>E 07/09/28 (033/034 x2)</i>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
REPACKAGE PER PPP			
USING SAME B/N <i>E 07/09/28 ①</i>			

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Drawing Name: D412-630 -REWORK

Job Number: 34271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

ADD A COPY OF THIS W/O

WITH EACH OF THE ABOVE W/O'S

27271; 31816; 32000; 32715; 32716

12/08/07

Job Completion



U 87-89-28

L Lacelle

From: Jason Murdoch [jmurdoch@dartaero.com]

Sent: August 27, 2007 6:54 AM

To: 'Linda lacelle'

Cc: mbellavance@dartaero.com

Subject: Custom w/o for float steps

Here is the list of steps in finished goods:

D412-630-023 CHG 002 B27271 x2; B26551; B31816 x2

D412-630-024 CHG 003 B32000

D412-630-033 CHG 002 B32715 x3

D412-630-034 CHG 002 B32716 x3

These are going to need the gas shocks reversed, per the new IIN rev. Perhaps Marc can supply the new revision for this re-work.

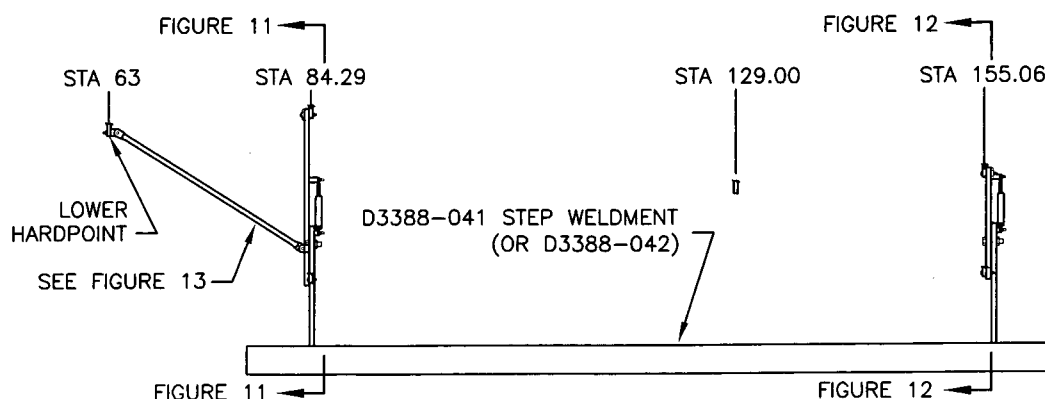
jmurdoch@dartaero.com

Q.C. COORDINATOR

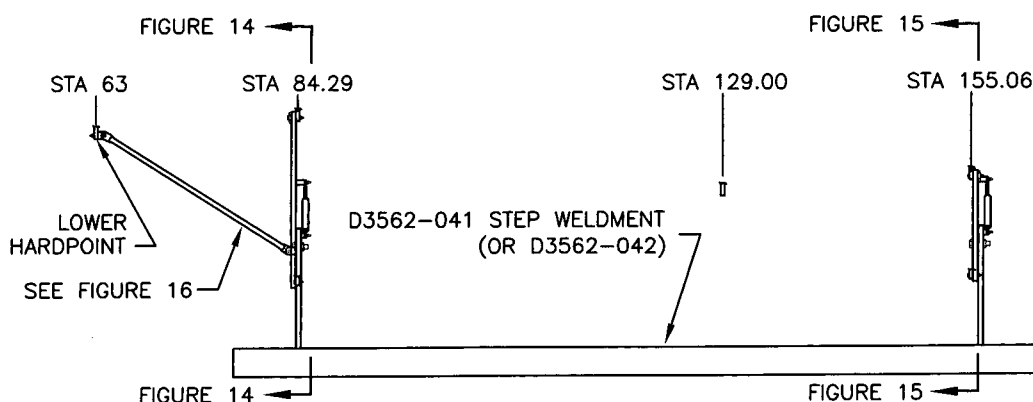
ECN 1019

27/08/2007

D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-033 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)
D412-630-034 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN)
D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)

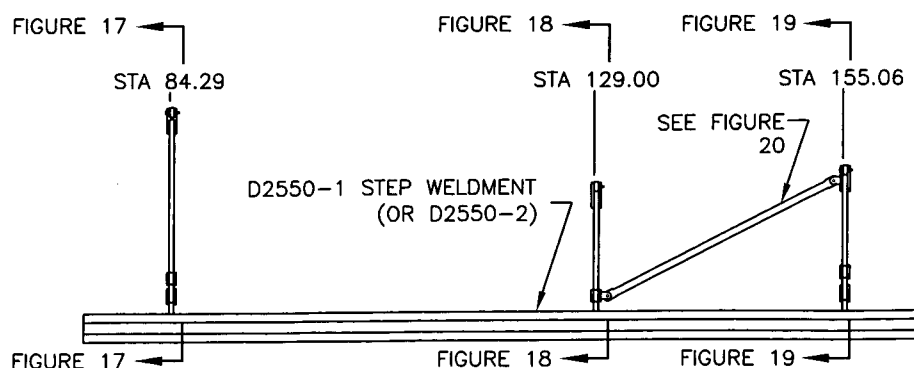


FIGURE 3 – D412-630 Heli-Access-Step™ Installations

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Revision: K
Date: 06.10.05

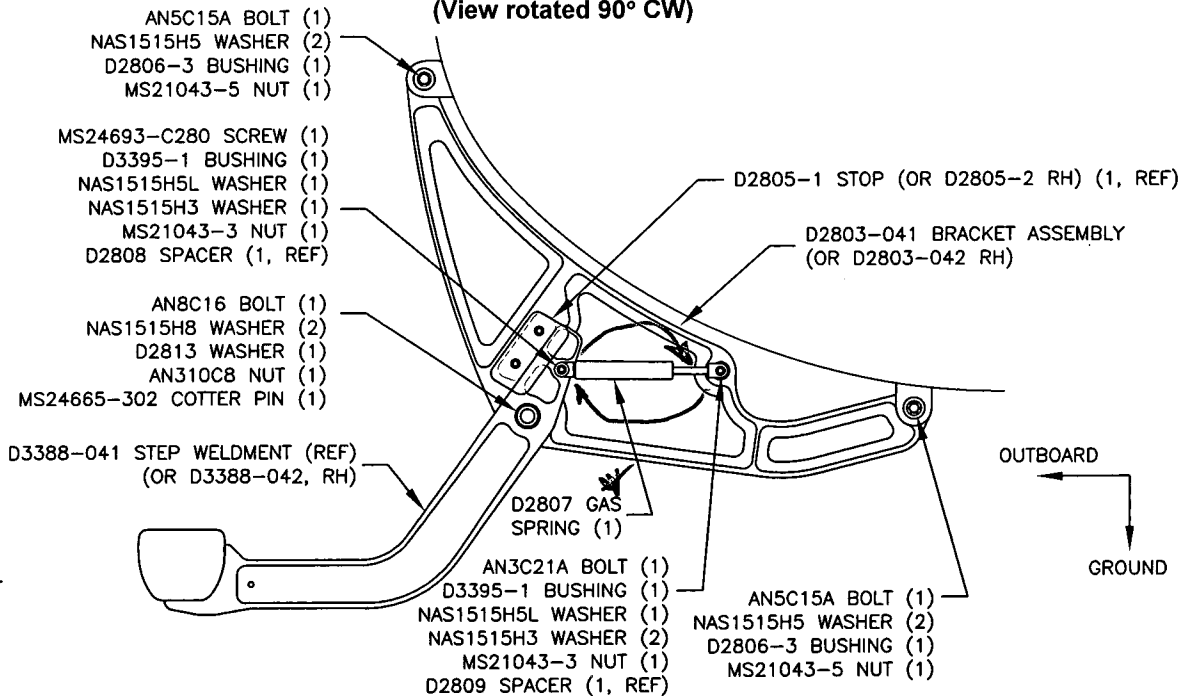
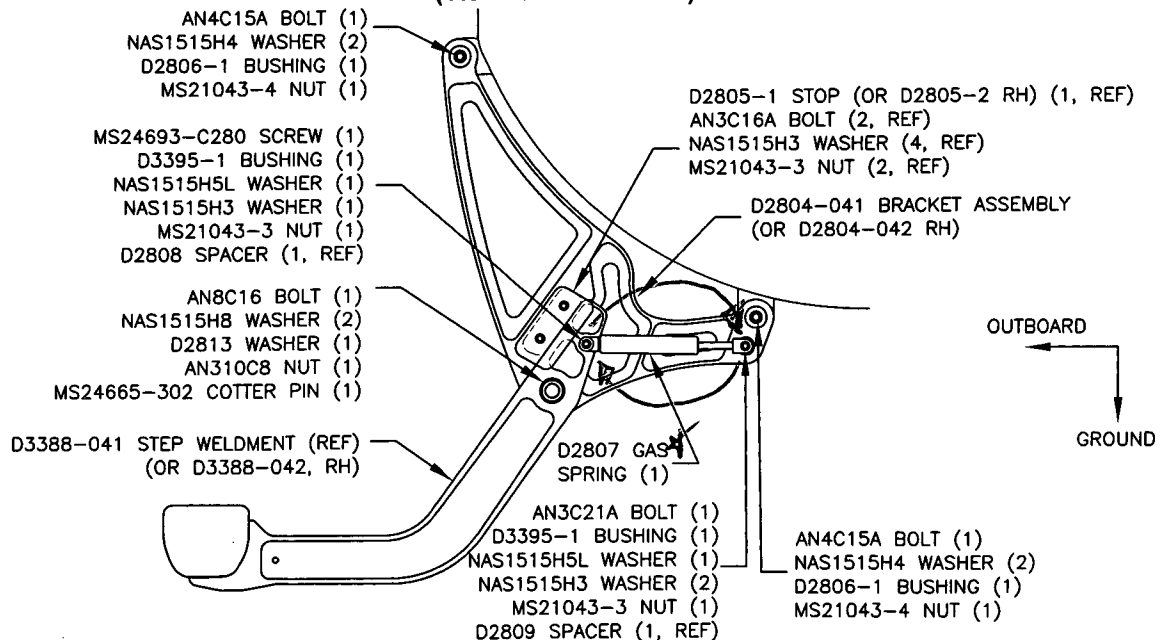
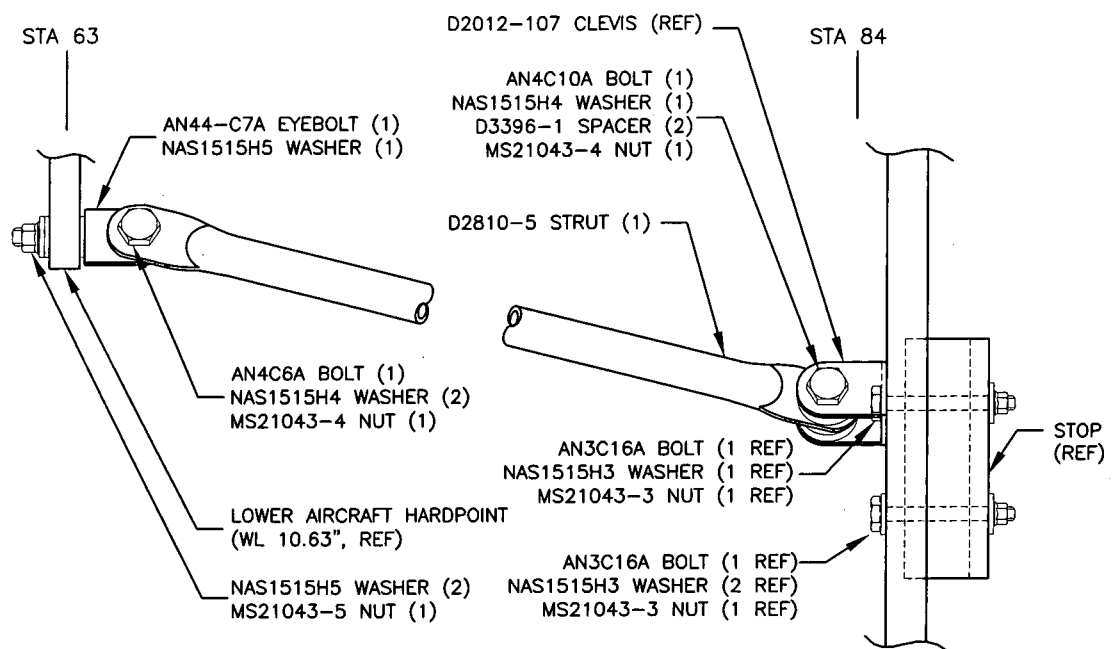
D412-630-023/-024 Heli-Access-Step™ Installation**FIGURE 11 – STA 84.29 for D412-630-023/-024 Heli-Access-Step™ Installation**
(View rotated 90° CW)**FIGURE 12 – STA 155.06 for D412-630-023/-024 Heli-Access-Step™ Installation**
(View rotated 90° CW)

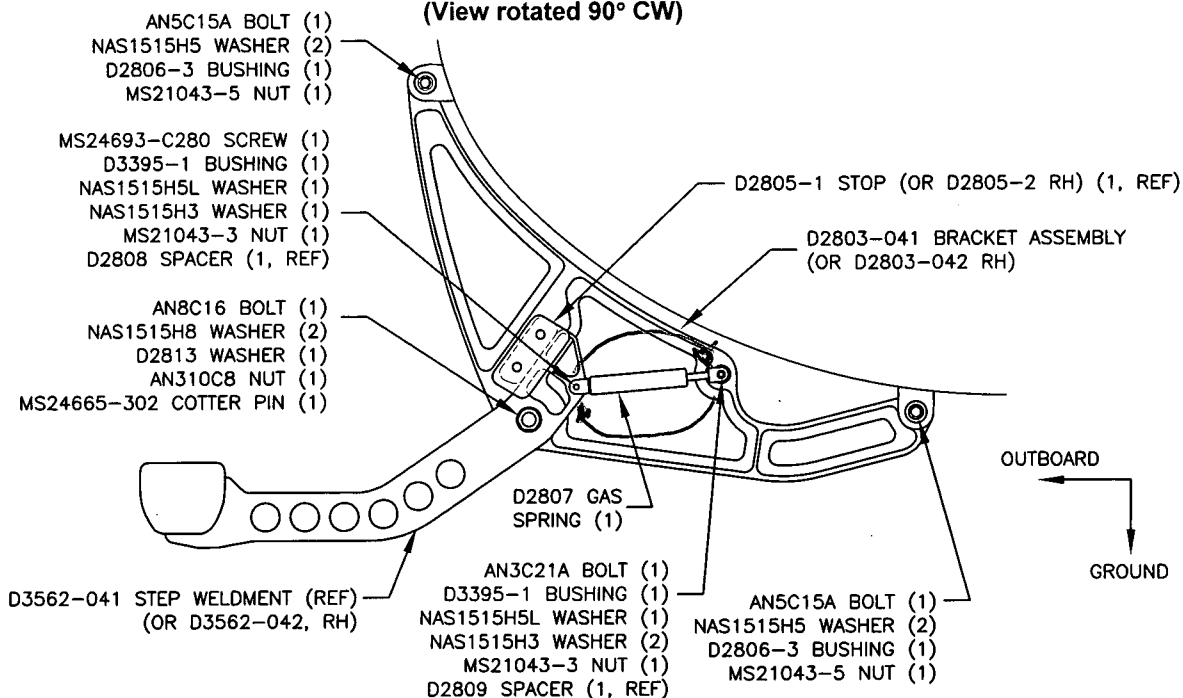
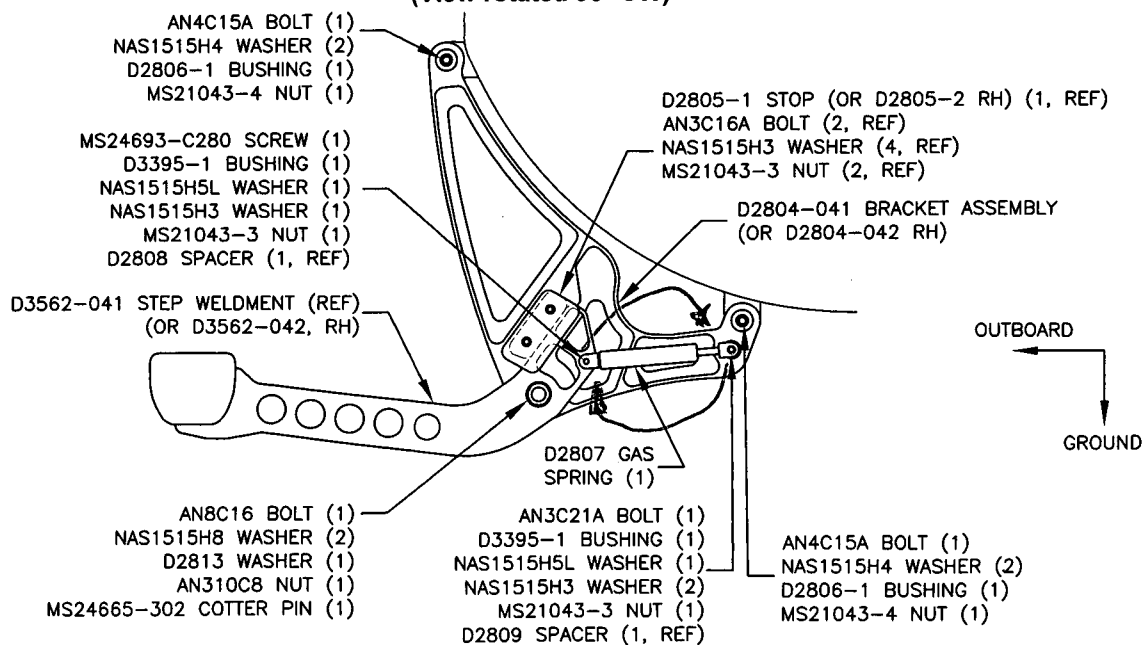
FIGURE 13 – Strut Detail for D412-630-023/-024 *Heli-Access-Step*™ Installation
(NOT TO SCALE)



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Revision: **K**
Date: 06.10.05

D412-630-033/-034 Heli-Access-Step™ Installation**FIGURE 14 – STA 84.29 for D412-630-033/-034 Heli-Access-Step™ Installation**
(View rotated 90° CW)**FIGURE 15 – STA 155.06 for D412-630-033/-034 Heli-Access-Step™ Installation**
(View rotated 90° CW)

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